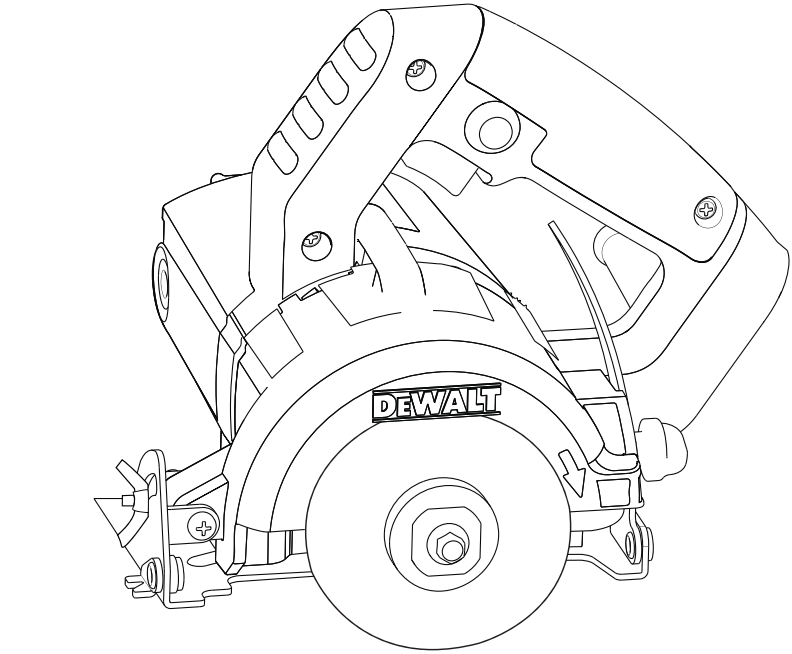


# DEWALT®

## High Performance Industrial Tools & Accessories



### DW860

Blade not included / 不包含刀片

## www.DEWALT.com

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This manual is only for -XD

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N382166

## 110mm Tile Cutter DW860

### Technical Data

Tile / Stone Cutter		DW860
Power Input	W	1,300
Rated Speed	/min	14,800
Wheel Diameter	mm	110
Max. Depth of Cut	mm	34
Weight	kg	3.0
Cord Length	M	2.5
Rated Voltage	VAC	220-240
Frequency	Hz	50/60
Wheel Thickness	mm	1.8

### General Power Tool Safety Warnings

**WARNING!** Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury. The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

#### Save all warnings and instructions for future reference.

- 1) **Work area**
  - a) **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
  - b) **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
  - c) **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

#### 2) Electrical safety

- a) **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- b) **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- c) **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- d) **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- e) **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.

#### 3) Personal safety

- a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- b) **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- c) **Avoid accidental starting. Ensure the switch is in the off-position before plugging in.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- d) **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- f) **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
- g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

#### 4) Power tool use and care

- a) **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- b) **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- e) **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
- f) **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

#### 5) Service

- a) **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

## Safety Instructions for Abrasive Cutting-off Operations

### Cut-off machine safety warnings

- a) **The guard provided with the tool must be securely attached to the power tool and positioned for maximum safety, so the least amount of wheel is exposed towards the operator. Position yourself and bystanders away from the plane of the rotating wheel.** The guard helps to protect operator from broken wheel fragments and accidental contact with wheel.
- b) **Use only bonded reinforced or diamond cut-off wheels for your power tool.** Just because an accessory can be attached to your power tool, it does not assure safe operation.
- c) **The rated speed of the accessory must be at least equal to the maximum speed marked on the power tool.** Accessories running faster than their rated speed can break and fly apart.
- d) **Wheels must be used only for recommended applications. For example: do not grind with the side of cut-off wheel.** Abrasive cut-off wheels are intended for peripheral grinding, side forces applied to these wheels may cause them to shatter.
- e) **Always use undamaged wheel flanges that are of correct diameter for your selected wheel.** Proper wheel flanges support the wheel thus reducing the possibility of wheel breakage.
- f) **The outside diameter and the thickness of your accessory must be within the capacity rating of your power tool.** Incorrectly sized accessories cannot be adequately guarded or controlled.
- g) **The arbour size of wheels and flanges must properly fit the spindle of the power tool.** Wheels and flanges with arbour holes that do not match the mounting hardware of the power tool will run out of balance, vibrate excessively and may cause loss of control.
- h) **Do not use damaged wheels. Before each use, inspect the wheels for chips and cracks. If power tool or wheel is dropped, inspect for damage or install an undamaged wheel. After inspecting and installing the wheel, position yourself and bystanders away from the plane of the rotating wheel and run the power tool at maximum no load speed for one minute.** Damaged wheels will normally break apart during this test time.
- i) **Wear personal protective equipment. Depending on application, use face shield, safety goggles or safety glasses. As appropriate, wear dust mask, hearing protectors, gloves and shop apron capable of stopping small abrasive or workpiece fragments.** The eye protection must be capable of stopping flying debris generated by various operations. The dust mask or respirator must be capable of filtering particles generated by your operation. Prolonged exposure to high intensity noise may cause hearing loss.
- j) **Keep bystanders a safe distance away from work area. Anyone entering the work area must wear personal protective equipment.** Fragments of workpiece or of a broken wheel may fly away and cause injury beyond immediate area of operation.
- k) **Hold the power tool by insulated gripping surfaces only, when performing an operation where the cutting accessory may contact hidden wiring or its own cord.** Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
- l) **Position the cord clear of the spinning accessory.** If you lose control, the cord may be cut or snagged and your hand or arm may be pulled into the spinning wheel.
- m) **Never lay the power tool down until the accessory has come to a complete stop.** The spinning wheel may grab the surface and pull the power tool out of your control.
- n) **Do not run the power tool while carrying it at your side.** Accidental contact with the spinning accessory could snag your clothing, pulling the accessory into your body.
- o) **Regularly clean the power tool's air vents.** The motor's fan will draw the dust inside the housing and excessive accumulation of powdered metal may cause electrical hazards.
- p) **Do not operate the power tool near flammable materials.** Sparks could ignite these materials.
- q) **Do not use accessories that require liquid coolants.** Using water or other liquid coolants may result in electrocution or shock.

### Kickback and related warnings

Kickback is a sudden reaction to a pinched or snagged rotating wheel. Pinching or snagging causes rapid stalling of the rotating wheel which in turn causes the uncontrolled power tool to be forced in the direction opposite of the wheel's rotation at the point of the binding.

For example, if an abrasivewheel is snagged or pinched by the workpiece, the edge of the wheel that is entering into the pinch point can dig into the surface of the material causing the wheel to climb out or kick out. The wheel may either jump toward or away from the operator, depending on direction of the wheel's movement at the point of pinching. Abrasive wheels may also break under these conditions.

Kickback is the result of power tool misuse and/or incorrect operating procedures or conditions and can be avoided by taking proper precautions as given below.

- a) **Maintain a firm grip on the power tool and position your body and arm to allow you to resist kickback forces. Always use auxiliary handle, if provided, for maximum control over kickback or torque reaction during start-up.** The operator can control torque reactions or kickback forces, if proper precautions are taken.
- b) **Never place your hand near the rotating accessory.** Accessory may kickback over your hand.
- c) **Do not position your body in line with the rotating wheel.** Kickback will propel the tool in direction opposite to the wheel's movement at the point of snagging.
- d) **Use special care when working corners, sharp edges etc. Avoid bouncing and snagging the accessory.** Corners, sharp edges or bouncing have a tendency to snag the rotating accessory and cause loss of control or kickback.
- e) **Do not attach a saw chain, woodcarving blade, segmented diamond wheel with a peripheral gap greater than 10 mm or toothed saw blade.** Such blades create frequent kickback and loss of control.
- f) **Do not "jam" the wheel or apply excessive pressure. Do not attempt to make an excessive depth of cut.** Overstressing the wheel increases the loading and susceptibility to twisting or binding of the wheel in the cut and the possibility of kickback or wheel breakage.
- g) **When wheels binding or when interrupting a cut for any reason, switch off the power tool and hold the power tool motionless until the wheel comes to a complete stop. Never attempt to remove the wheel from the cut while the wheel is in motion otherwise kickback may occur.** Investigate and take

corrective action to eliminate the cause of wheel binding.

- h) **Do not restart the cutting operation in the workpiece. Let the wheel reach full speed and carefully re-enter the cut.** The wheel may bind, walk up or kickback if the power tool is restarted in the workpiece.
- i) **Support panels or any oversized workpiece to minimize the risk of wheel pinching and kickback.** Large workpieces tend to sag under their own weight. Supports must be placed under the workpiece near the line of cut and near the edge of the workpiece on both sides of the wheel.
- j) **Use extra caution when making a "pocket cut" into existing walls or other blind areas.** The protruding wheel may cut gas or water pipes, electrical wiring or objects that can cause kickback.

## Additional Safety Instructions for Tile Cutters

**CAUTION:** Hold tool by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord. Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.

- 1) **Keep hands away from cutting area and rotating parts.** Never reach underneath the material for any reason.
- 2) **Keep handles dry, clean, and free from oil and grease.** This will enable better control of the tool.
- 3) **For additional protection against electric shock, be sure to wear rubber gloves and rubber boots when operating, and establishing leak circuit breaker.**
- 4) **Check the wheel carefully for cracks or damage before operation.** Replace cracked or damaged wheel immediately.
- 5) **Hold tool firmly.**
- 6) **Never attempt to cut with tool held upside down in a vice.** This can lead to serious accidents, and is extremely dangerous.
- 7) **Before setting the tool down after completing a cut, be sure that the wheel has come to a complete stop.** Do not enforce to stop the wheel by any outside force.
- 8) **Make sure the wheel is not in contact with the work piece before switching on.** Wait until wheel attains full speed before commencing cutting.
- 9) **No grinding disc is allowed to use on this tool.**
- 10) **Never use diamond wheel that its specifications are not specified in this manual.**
- 11) **Never use this tool without guard properly installed.**
- 12) **Always turn off and unplug the tool, and be sure the tool wheel has come to a complete stop** when changing wheel, adjusting the cutting depth and cutting angle or before repairing the tool.
- 13) **The rated speed of the accessory must be at least equal to the maximum speed marked on the power tool.** Accessories running faster than their rated speed can break and fly apart.

The label on your tool may include the following symbols.

V ..... volts  
Hz ..... hertz  
W ..... watts  
min ..... minutes  
~ ..... alternating current  
n ..... rated speed  
II ..... class II construction  
⚠ safety alert symbol



..... Read instruction manual before use.



..... Wear eye protection.

### Save these instructions!

## Double Insulation

The tool is double insulated. This means that all the external metal parts are electrically insulated from the mains power supply. This is done by placing insulated barriers between the electrical and mechanical components so as to making unnecessary for the tool to be earthed. **NOTE:** Double insulation does not take the place of normal safety precautions when operating this tool. The insulation system is for added protection against injury resulting from a possible electrical insulation failure within the tool.

## Electrical Safety

Always check that the power supply corresponds to the voltage on the rating plate.

## Using an Extension Cable

An extension cable should not be used unless absolutely necessary. Use of an improper extension cable could result in a risk of fire and electric shock. If an extension cable must be used, use only those that are approved by the country's Electrical Authority. Make sure that extension cord is in good condition before using. Always use the cord that is suitable for the power input of your tool (see technical data on name plate). The minimum conductor size is 1mm<sup>2</sup>; the maximum length is 30m. When using a cable reel, always unwind the cable completely.

## Intended Use

Your DeWALT Tile Cutter has been designed for professional tile cutting. Your DeWALT Tile Cutter has been designed for professional tile cutting using the correct accessory blade. Always use the correct diamond blade on this Tile Cutter and ensure the diameter and bore size of the accessory blade match the specifications of the tool. This DeWALT Tile Cutter is not intended for use in wood or metal cutting applications. Do not use steel tooth blades or tungsten tipped tooth blades for wood or metal cutting. Use of these blades will result in voiding of warranty and can cause harmful injuries.

## Description (Fig. A)

1. On / off switch
2. Lock-on button
3. Depth-of-cut adjustment knob
4. Base
5. Brush cap
6. Socket wrench
7. Spanner
8. Bevel adjustment wing nut

## Assembly and Adjustment

⚠ Prior to assembly and adjustment always unplug the tool.

### Fitting & Removing the Diamond Wheel (Fig. C)

#### Fitting

- Insert the diamond wheel (9) to the spindle.
  - Grip outside flange with spanner (7) and turn socket wrench (6) counterclockwise.
- ⚠ Be sure to tighten clamp bolt securely.
- ⚠ Use only the recommended diamond wheel with the correct hole size.

#### Removing

- Follow the procedure above in reverse order.

### Cutting Depth Adjustment (Fig. F)

- To increase or decrease the depth of cut, loosen by turning the Depth-of-cut adjustment knob (3).
- For minimum depth of cut, move depth-of-cut adjustment knob (3) to the horizontal position.
- To increase the depth of cut, move adjustment knob upwards, away from the base.
- At the desired depth of cut, secure the base by tightening the adjustment knob.
- The depth-of-cut adjustment knob (3) has been set by the factory at the optimum position, to prevent any obstruction.
- At anytime, the depth-of-cut adjustment knob can also be set to a desired position to suit the user.

### Bevel Angle Adjustment (Fig.D)

The full range of bevel adjustments on the tool is 0 to 45 degrees. The bevel pivot bracket is graduated in increments of 5 degrees. The bevel adjustment wing nut (8) is located on the front of the tool and is designed to alter the angle of cut into the material depending on the setting.

Setting Bevel Angle:

1. Release the bevel adjustment wing nut (8) and tilt the shoe (10) to the desired angle (bevel) setting.
2. Retighten the bevel adjustment wing nut (8) and ensure it is tight and secure. Warning: Always ensure that the shoe of the tool in flat at the workpiece at all times when using in Bevel mode.
3. Perform a series of practice cuts before using on the proper workpiece to ensure the correct bevel setting and user comfort.
4. To return the DW860 back to 0 degrees, follow the reverse order above.

## Instruction for Use

⚠ Always observe the safety instructions and applicable regulations.

⚠ Ensure that the depth-of-cut adjustment knob (3) is properly tightened before operating the tool.

### Switching On And Off (Fig. G)

- To switch the tool on, press the on/off switch (1).
- To switch the tool off, release the on/off switch.
- This tool has a lock-on feature. To activate press the on/off switch and the then

- lock-on button (2). To de-activate press the on/off switch button again.
- Always switch off the tool when work is finished and before unplugging.

### Cutting (Fig. G)

- Align the edge of the front of the base with the cutting line on the work piece. Hold the tool firmly. Set the base on the work piece to be cut without the wheel making any contact.
- Turn tool on and wait until the wheel attains full speed.
- Move the tool forward over the work piece surface, advancing smoothly until the cut is completed.
- Keep the cutting line straight.
- ⚠ **This tool should only be used on horizontal surfaces.**
- Be sure to move the tool gently forward, in a straight line. Forcing, or exerting excessive pressure, or allowing the wheel to bend, pinch or twist in the cut can cause the motor to over heat and tool to kickback dangerously.
- **When cutting the work piece over 20mm deep, make 2 or 3 separate cuts to prevent motor failure.**

## Maintenance

Your DeWALT power tool has been designed to operate over a long period of time with a minimum of maintenance. Continuous satisfactory operation depends upon proper tool care and regular cleaning.

### Motor Brushes (Fig. E)

- Remove and check carbon brushes regularly. Replace when they have worn down to about 6mm or less.
- Keep carbon brushes clean for free movement in the holder. Both carbon brushes should be replaced at the same time.
- Use only DeWALT carbon brushes.
- Use a screwdriver to remove brush caps (5). Take out worn brushes, insert new ones, and secure the brush caps.

### Cleaning

⚠ **Warning:** unplug the tool before you use a cloth to clean the housing.

With the motor running, blow dirt and dust out of all air vents with dry air at least once a week. Wear safety glasses when performing this. Exterior plastic parts may be cleaned with a damp cloth and mild detergent. Although these parts are highly solvent resistant, NEVER use solvents.

### Tool Care

Avoid overloading the machine for long period. Overloading will result in a considerable reduction in speed and efficiency and the unit will become hot. In this event, run the machine at no load for a minute or two until cooled to normal working temperature by the built in fan. Switching your machine on and off whilst under load will considerably reduce the life of the switch.

### Important

To ensure product SAFETY and RELIABILITY, repairs, maintenance and adjustment (other than those listed in this manual) should be performed by authorized service centers or other qualified organizations, always-using identical replacement parts. Unit contains no user serviceable parts inside.

## Accessories

The performance of any power tool is dependent upon the accessory used. DeWALT accessories are engineered to high quality standards and are designed to enhance the performance of power tool. Buying a DeWALT accessory will ensure that you get the very best from your DeWALT tool.

DeWALT offers a large selection of accessories available at our local dealer or authorized service center at extra cost.



